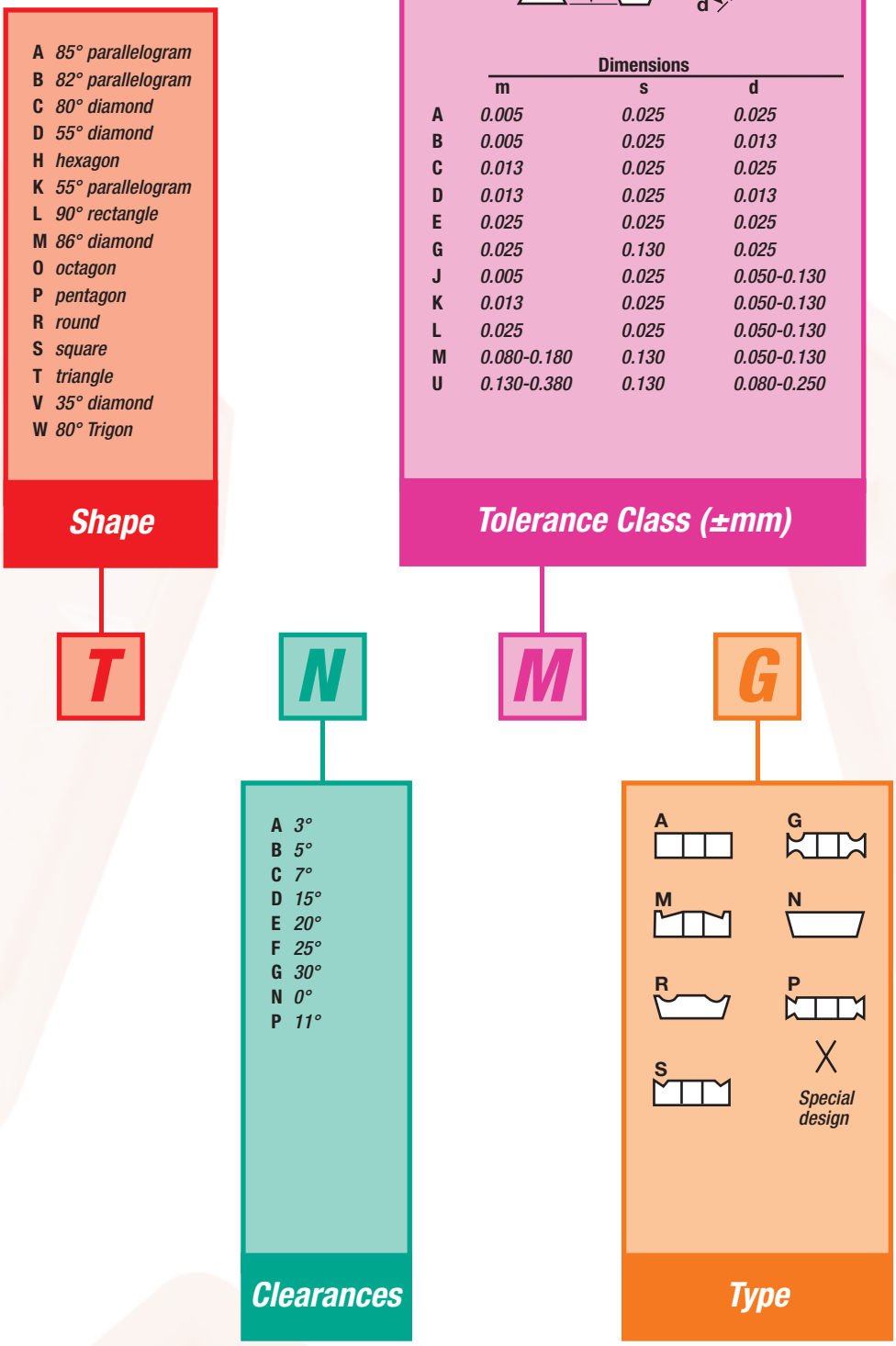
I.S.O. Identification for Turning and Boring Inserts



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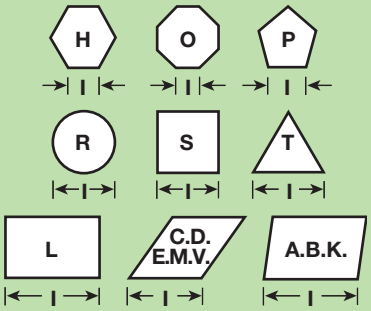
Comparison cutting edge length in mm – IC in inches

	06	09	11	16	22	27	33	44
				09	12	15	19	25
55°					15	19		
80°					12	16	19	25
35°				16	22			
IC = d	5/32"	7/32"	1/4"	3/8"	1/2"	5/8"	3/4"	1"



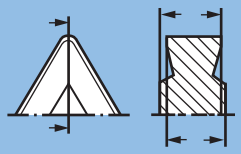
Integers to be preceded by a 0.
Example: 9,52 mm indicated by 09.

Cutting Edge Length

Unhoned	F
Honed	E
Chamfered	T
Chamfered and Honed	S

Cutting Edge

22 **04** **08** **E**



01	s= 1,59
T1	s= 1,98
02	s= 2,38
03	s= 3,18
T3	s= 3,97
04	s= 4,76
05	s= 5,56
06	s= 6,35
07	s= 7,94
09	s= 9,52
10	s= 10,00
12	s= 12,00

Thickness

Radius in terms of 0.1 mm	
00	Round insert
00	sharp point
02	0.2
04	0.4
05	0.5
08	0.8
10	1.0
12	1.2
15	1.5
16	1.6
24	2.4
32	3.2
40	4.0

Cutting Point Configuration

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