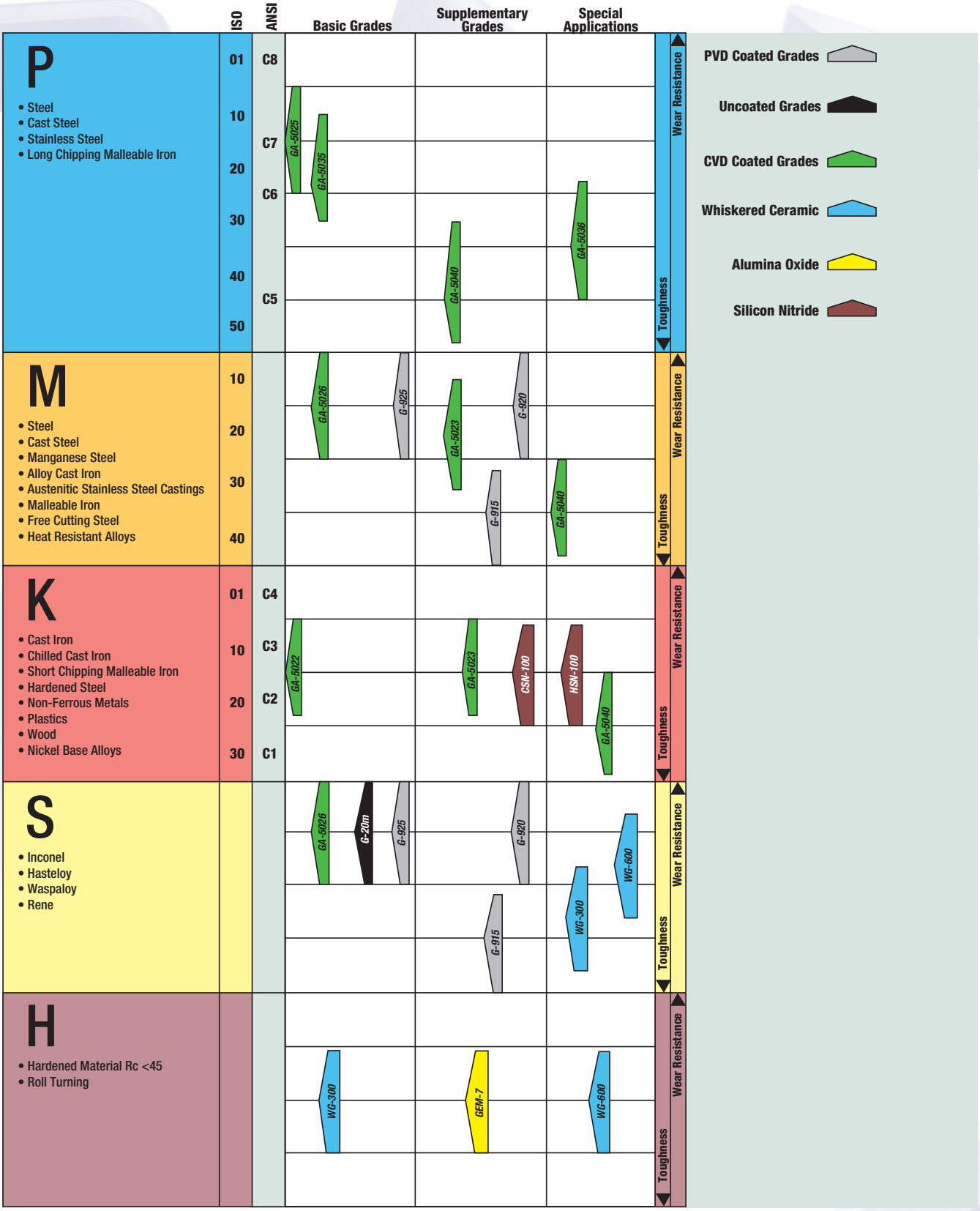Insert Grade Reference for Grooving and Profiling